

Minds & Machines

Towards the digital-industrial company

Carlos Jiménez Härtel
Special Advisor

...with friendly support from



SCIENCE | BUSINESS[®] Bringing together industry, research and policy



If you went to bed an industrial company,
you're waking up a data & analytics company

Jeff Immelt, former Chairman & CEO (2014)



Investment goods – asset heavy industries



Source: General Electric Inc.

Digitalisation & Software

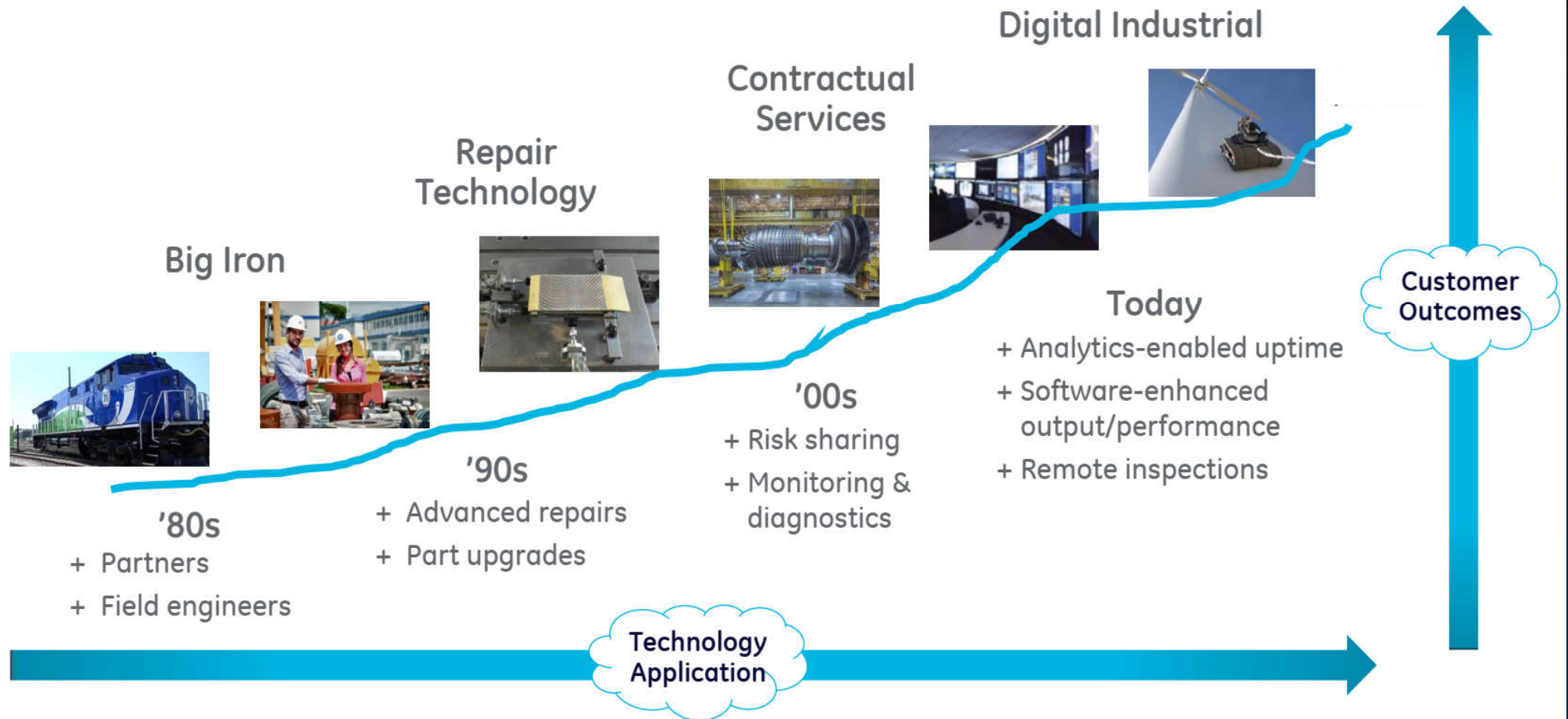
The Business Case

productivity improvements & customer outcomes (incl. risk)

The Challenge(s)

product vs. service, apps vs. platform, CoreCo vs. NewCo

Services evolution

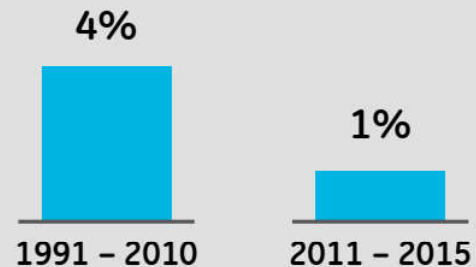


Source: General Electric Inc.

Digital transformation

The Idea

Industrial productivity



Meets the Digital Twin



Physics



Analytics

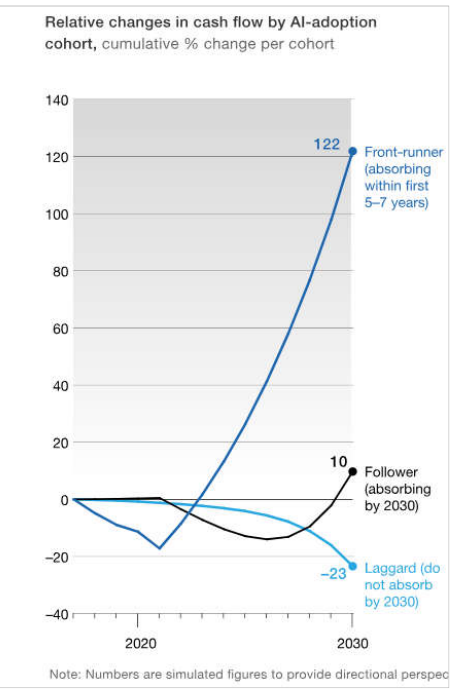
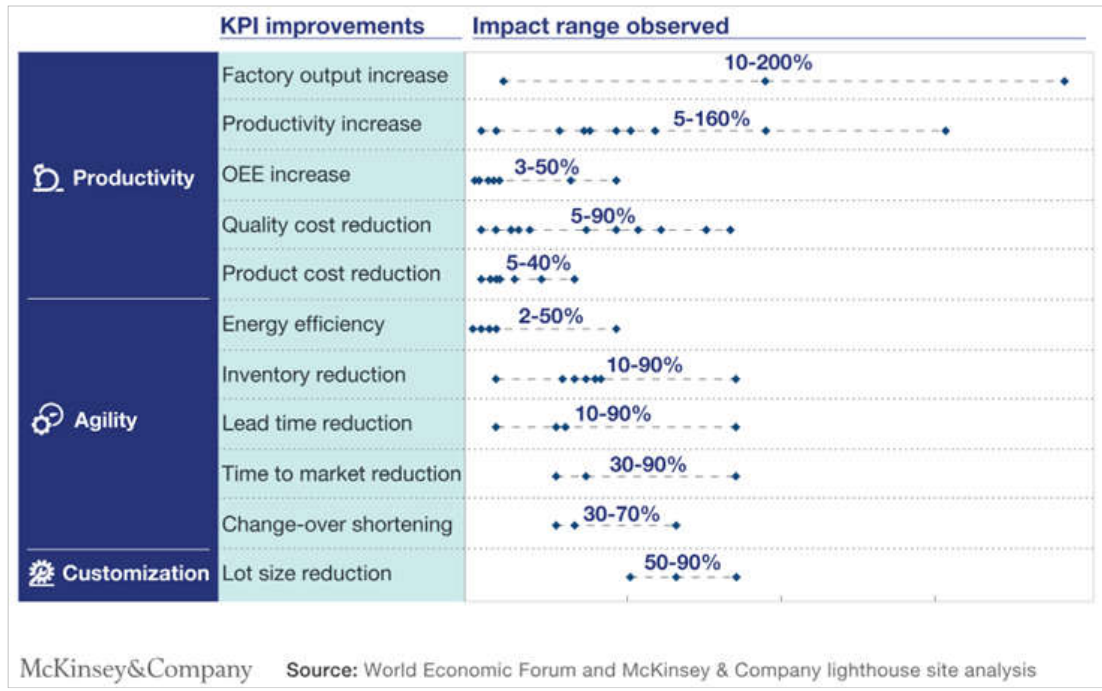
The Principles

- Deliver outcomes
- Consumer ≠ industrial
- Talent follows ideas
- Assets + devices matter

- Build digital content
- Reform IT
- Simplify culture
- Industrials trust each other

Industry 4.0 Opportunity

World Economic Forum & McKinsey & Company:
 “Industry 4.0 dramatically improves both top & bottom lines“
 “Early Adopters stand to gain significantly greater benefits”



The building blocks



Advanced
data science



Physics-
based



Applied
engineering

Data
Continuous,
accessible



**Statistics &
Machine learning**
Identify trends
& anomalies

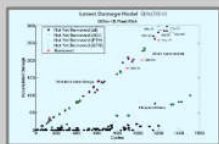
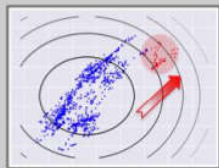
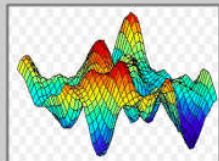
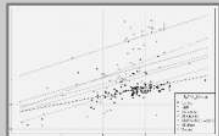


Physics
Apply asset
& domain
expertise



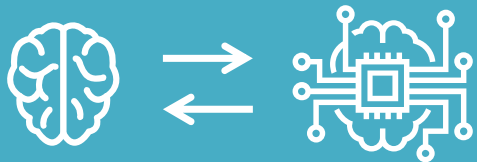
Industrial outcomes
One platform for OT &
IT teams to collaborate
and innovate

Physics and analytics – a portfolio approach

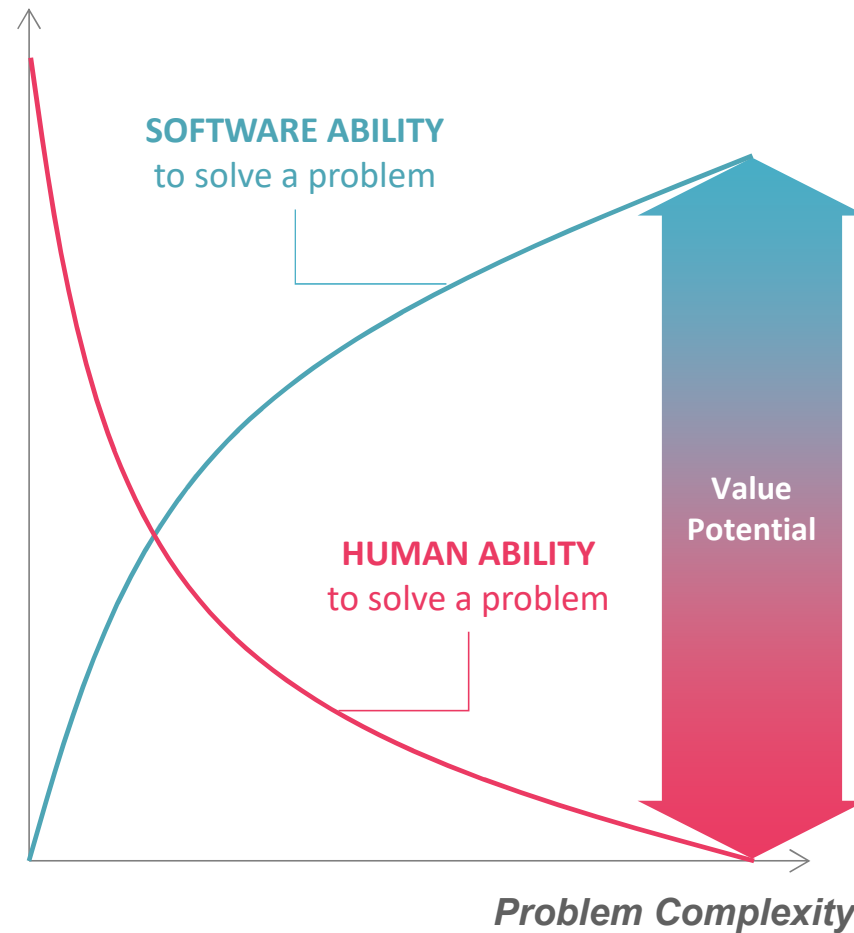
Business Problem	ML Technology	Physics Model	Business Outcome
 <p>Fleet Segmentation</p>	<p>Learning from a low number of events Bayesian estimation, similarity search, clustering.</p>	<p>Integration with Lifting Models Spallation, and Metal Fatigue models</p>	<p>Increased uptime, optimize maintenance schedule for aircraft engines</p>
 <p>Early Warning</p>	<p>Unsupervised and Supervised Learning of the Asset Operational Model Gaussian Mixture Model, Similarity Based Model</p>	<p>Integration with Performance Model Using Thermal model to produce virtual sensors</p>	<p>Move unplanned downtime to scheduled downtime in Aviation and locomotives</p>
 <p>Performance Optimization</p>	<p>Supervised Learning of Asset performance Neural Network, Active Learning</p>	<p>Systems Performance Models Gate Cycle model of Power Plant, real time control of Power Plant</p>	<p>Reduce fuel consumption while maintaining production MW target</p>
 <p>Services Optimization</p>	<p>Learning from a low number of Shop Events Ridge Regression, Similarity Search</p>	<p>Integration with Selected Domain Knowledge. Survival analysis, domain features</p>	<p>Decrease service turnaround time for engines in shop</p>

Source: General Electric Inc.

As the problem becomes more **COMPLEX**, the human ability to deal with it **DECREASES**, and the potential value of software **INCREASES**



Optimization Potential



Portfolio solution map



**BUSINESS
OPTIMIZATION (BO)**

Market Intelligence
& Forecasting

Portfolio
Optimization

Fuel
Nominations

Financial
Settlement



**OPERATIONS
OPTIMIZATION (OO)**

Performance
Metrics

Plant
Optimization

Outage
Management

Fuel Supply
Management

Financial
Planning

Regulatory
Compliance



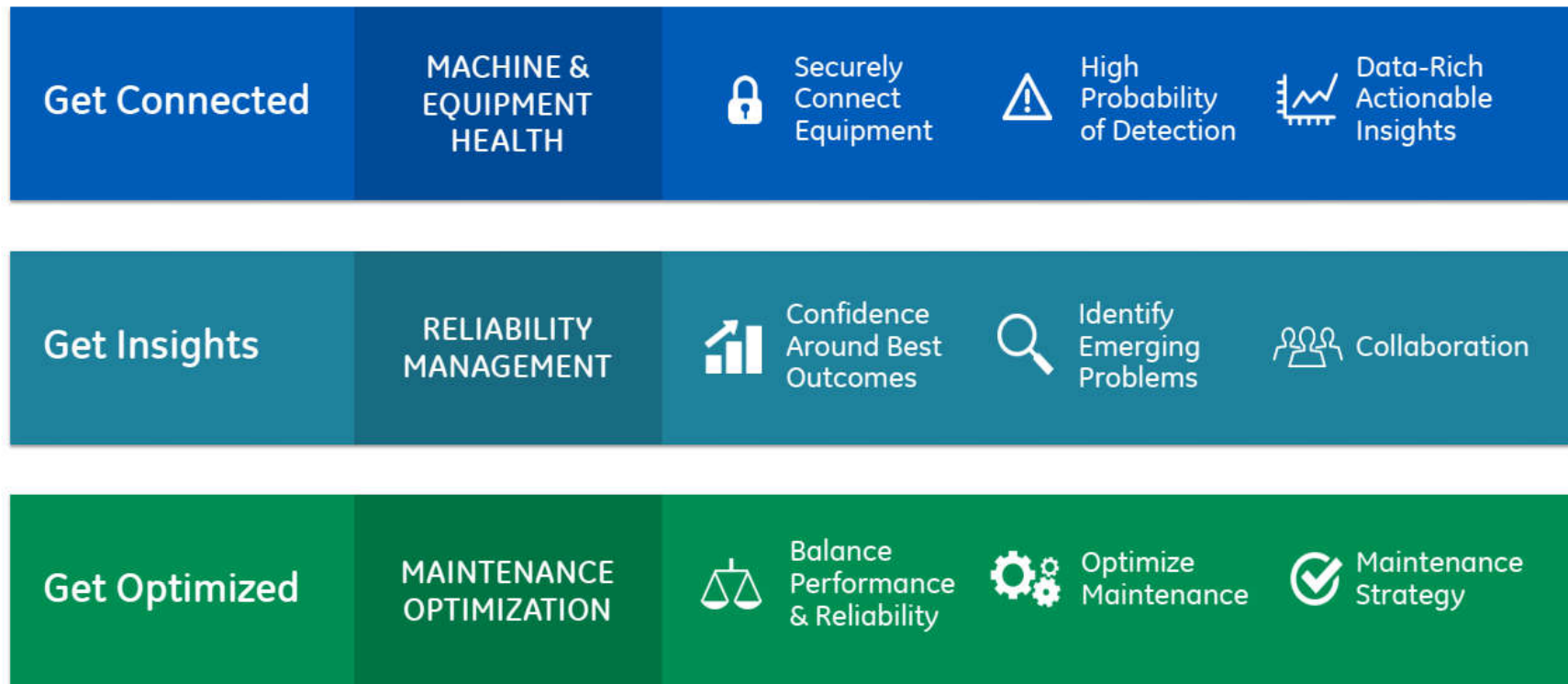
**ASSET PERFORMANCE
MANAGEMENT (APM)**

Machine &
Equipment Health

Reliability Management

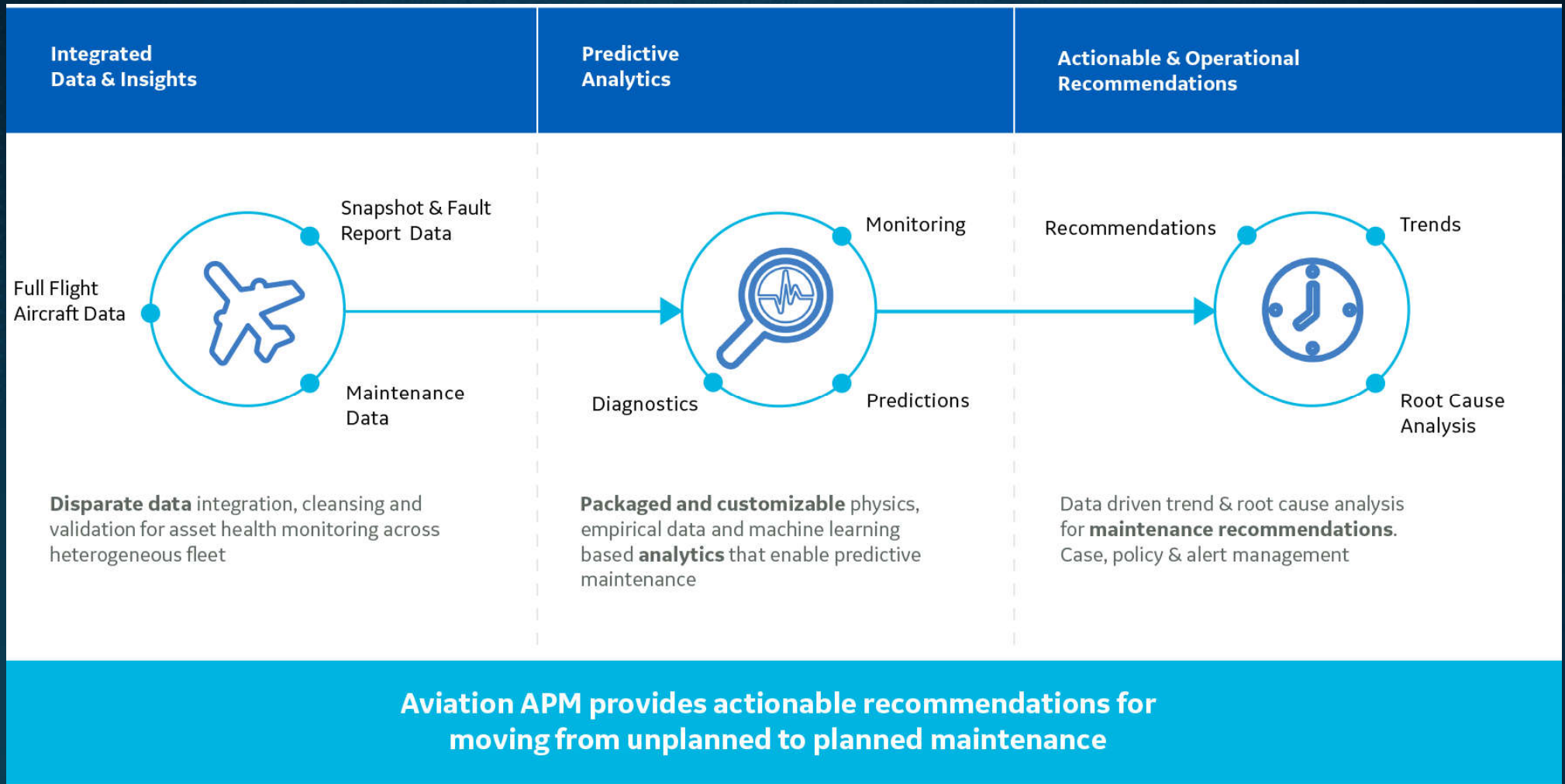
Maintenance Optimization

Asset Performance Management (APM)



Source: General Electric Inc.

Asset Performance Management

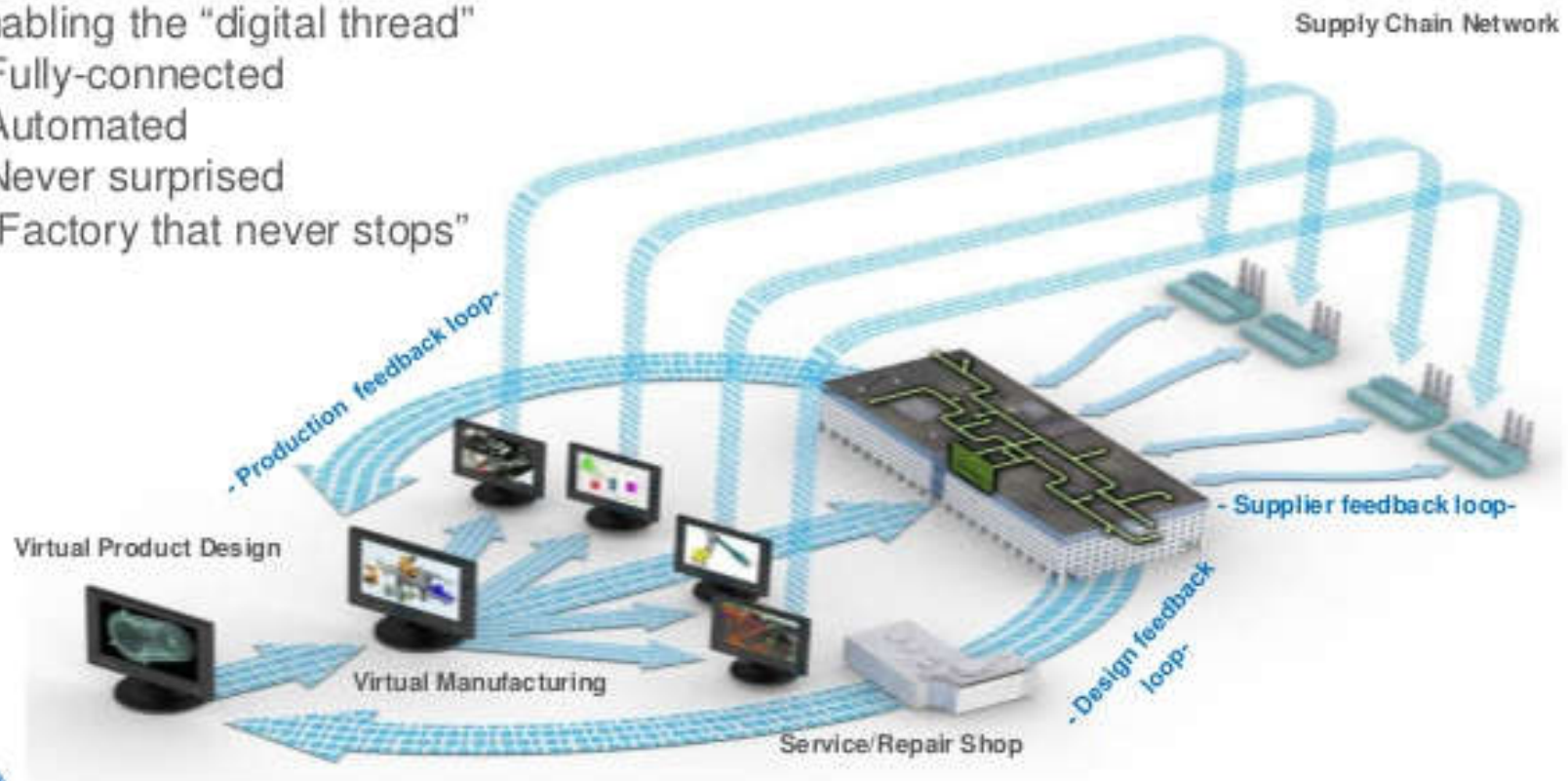


Source: General Electric Inc.

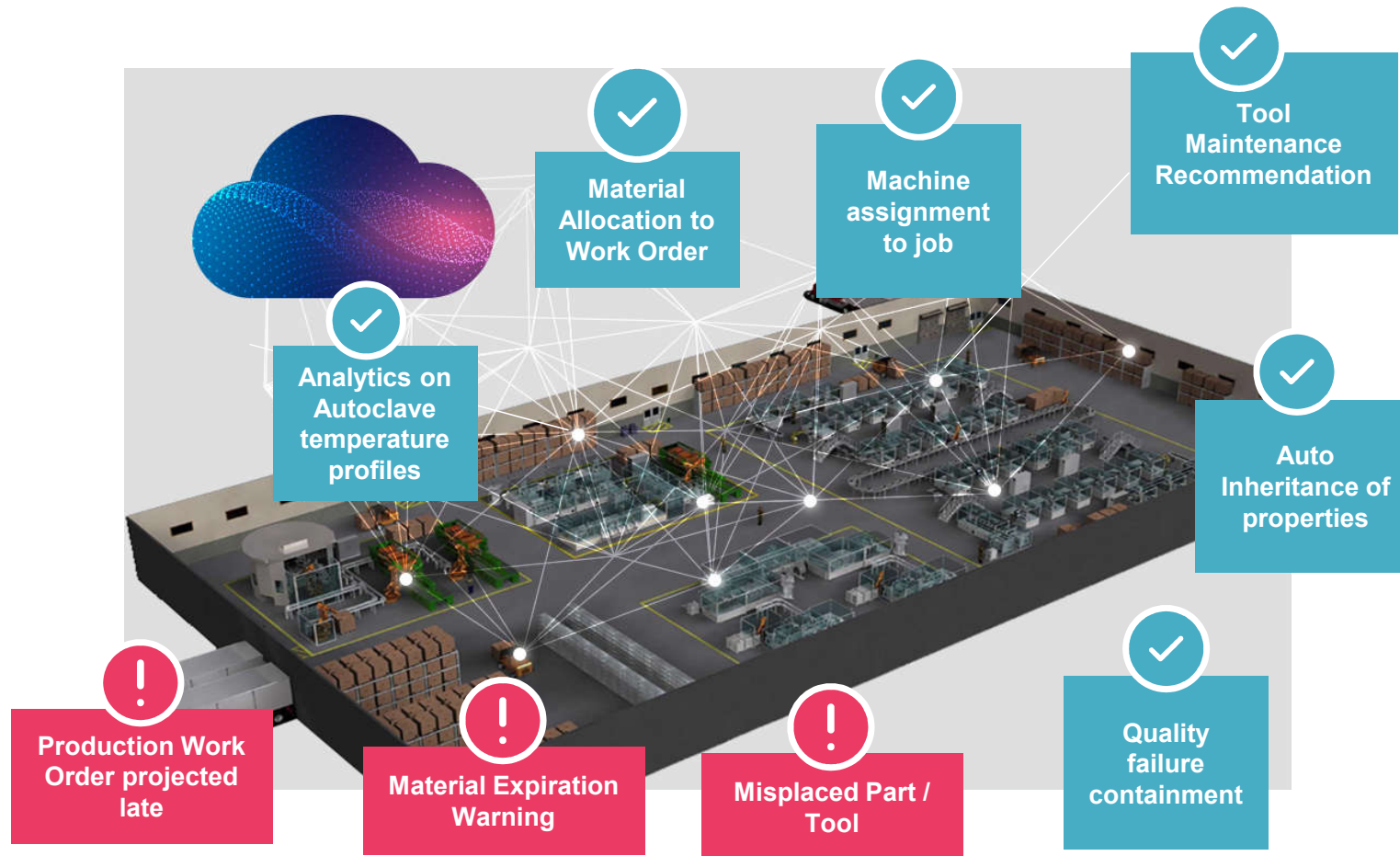
GE's Brilliant Factory

Enabling the "digital thread"

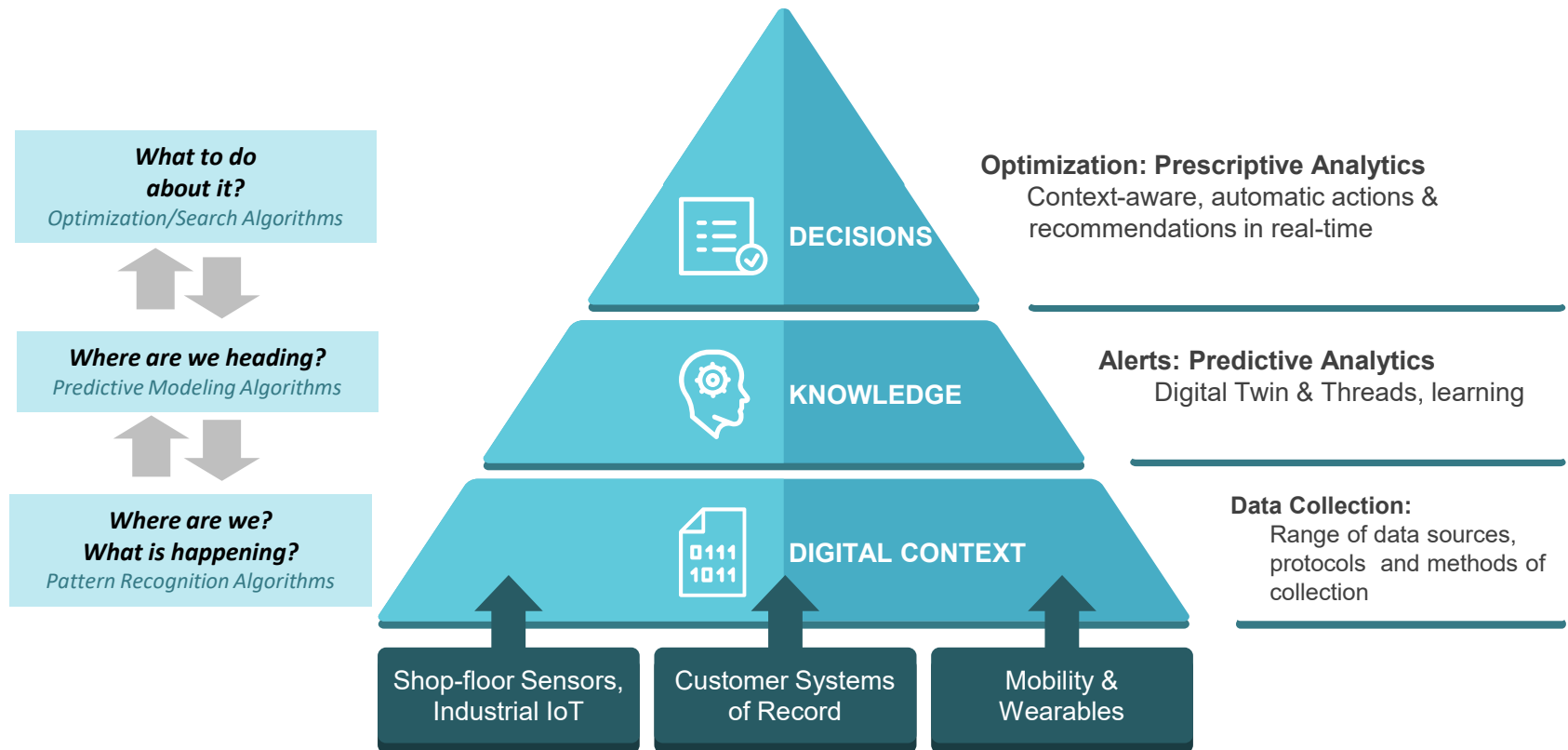
- Fully-connected
- Automated
- Never surprised
- "Factory that never stops"



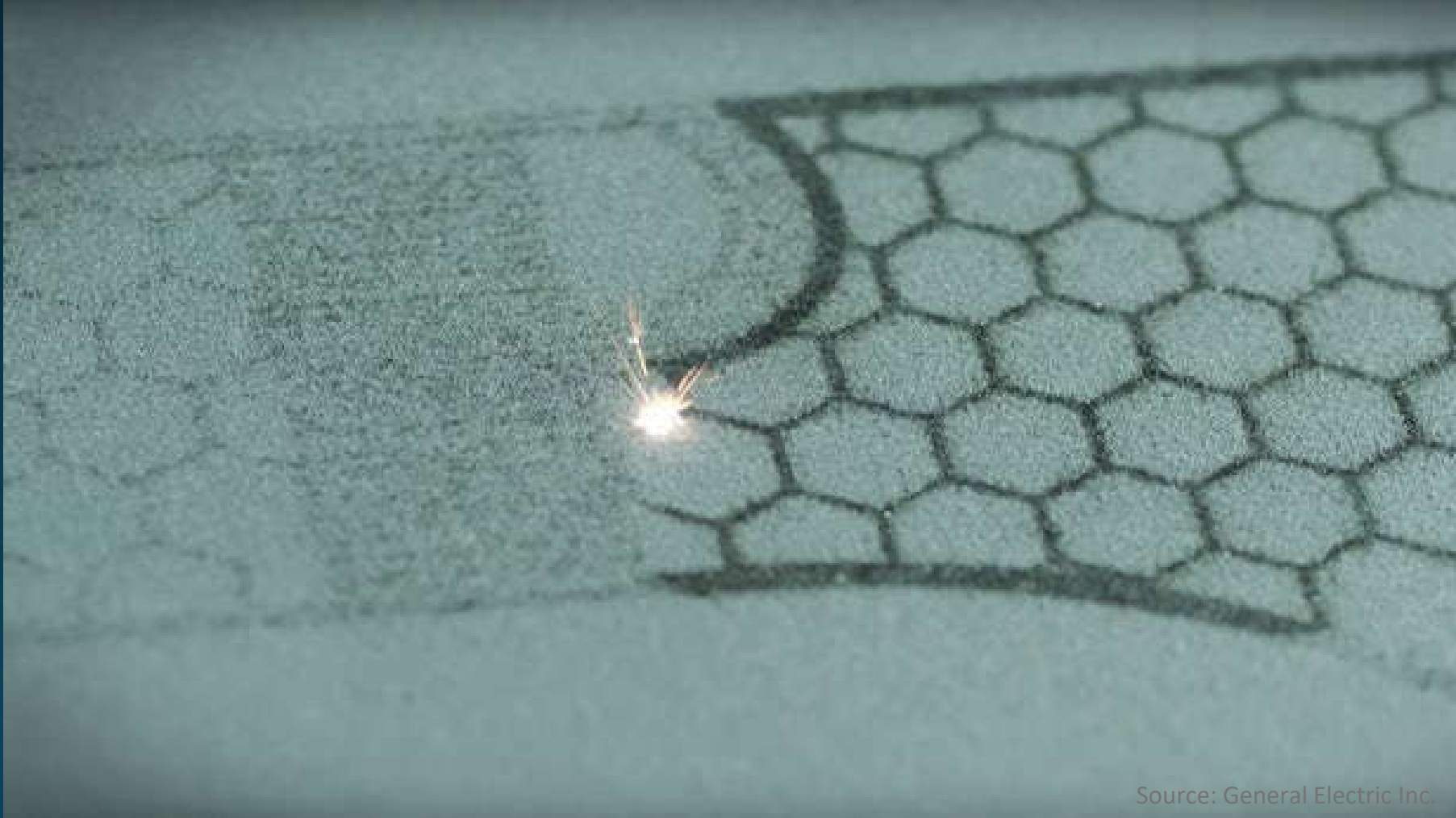
Fully Connected, Intelligent, Digital Factory



To create superior value, AI must address the complete workflow: *Diagnosis, Prognosis and Treatment*



Additive ... born-digital manufacturing





Source: General Electric Inc.

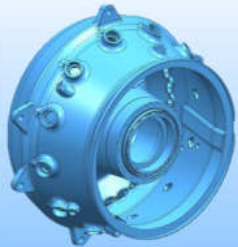
Enterprise level disruption

Design

Manufacturing

Services

Additive



Turbine frame

1 Digital Twin
6-8 Engineers



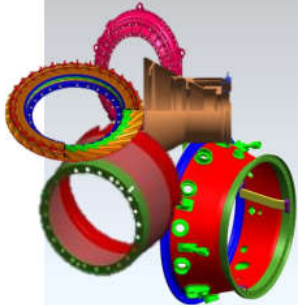
1 Mfg. sources & Inspection Sys.



1 Repair Source

1 data lake
...powering **PREDIX**

Conventional



Same frame

300 parts
60 Engineers



50+ Mfg. sources



5 Repair sources

40 data systems

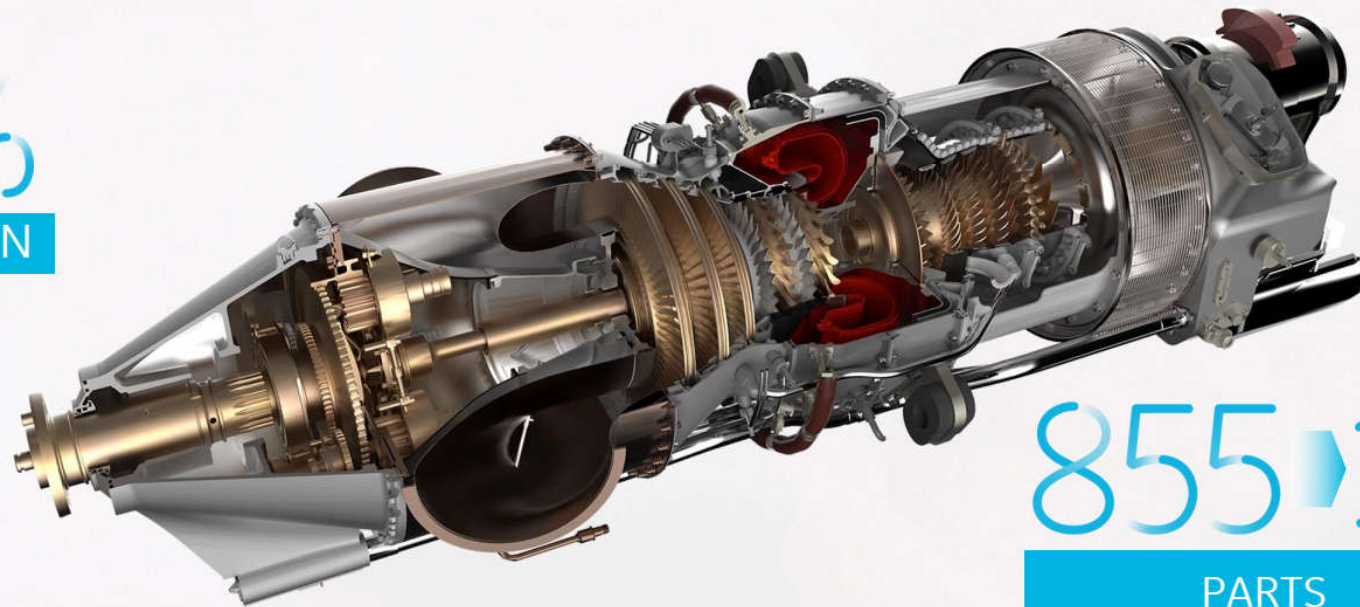
Advanced turboprop engine (ATP)

Combustor test schedule reduced from **12 months** to **6 months**

20%

LOWER MISSION

FUEL BURN



5%

WEIGHT
REDUCTION

855 → 12

PARTS

Digital technologies in industry

think productivity and customer outcomes (incl. risk)

all levels matter: product- / operations- / business-optimization

investment lifecycle setting the pace (not Moore's law)

small changes can mean big wins (it's not a 10X world)